Rotary Screw Compressors

DSD Series
With the world-renowned SIGMA PROFILE
Flow rate 3.5 to 26.6 m³/min, Pressure 5.5 to 15 bar

www.kaeser.com
DSD – Energy savings as standard

Delivering improved specific power, the flow-optimised and further refined SIGMA PROFILE rotors provide the basis for exceptional energy efficiency. The use of high performance IE4 drive motors maximises energy efficiency, whilst KAESER’s 1:1 drive design eliminates the transmission losses associated with gear or V-belt driven systems, since the motor directly drives the airend. Furthermore, the radial fan fulfills the efficiency requirements for fans as per EU directive 327/2011. Last, but not least, the advanced SIGMA CONTROL 2 compressor controller achieves additional energy savings and minimises cost-intensive idling periods through the use of a variety of specially developed control options, e.g. Dynamic control.

Perfect partners

DSD series rotary screw compressors are the perfect partners for high-efficiency industrial compressed air stations. The internal SIGMA CONTROL 2 compressor controller offers numerous communications interfaces (e.g. Ethernet), which, when connected within the KAESER SIGMA NETWORK, allows seamless communication with advanced master controllers, such as KAESER’s SIGMA AIR MANAGER 4.0, and in-house centralised control systems. This enables simple set-up and achieves unprecedented levels of efficiency.

Electronic Thermal Management

Powered via an electric motor, the sensor-controlled temperature control valve integrated into the cooling circuit is the heart of the innovative Electronic Thermal Management (ETM) system. The new SIGMA CONTROL 2 compressor controller monitors intake and compressor temperature in order to prevent condensate formation, even under conditions with higher air humidity. ETM dynamically controls the fluid temperature and low fluid temperature enhances energy efficiency. DSD packages are equipped with a second ETM system if the heat recovery option is chosen. This enables heat recovery to be even better adapted to the customer’s exact requirements.

Why choose heat recovery?

The question should in fact be: Why not? Amazingly, up to 100 percent of the (electrical) energy input to a compressor is converted into heat. Up to 96% of that energy can be reused for heating purposes. This not only reduces primary energy consumption, but also significantly improves the applicable company’s total energy balance.

Service-friendly

For optimum efficiency

KAESER KOMPRESSOREN pushes the boundaries of compressed air efficiency and availability once again with its latest generation of DSD series rotary screw compressors. Intelligent design solutions have not only lead to enhanced ease of operation and serviceability, but also give this series of class-defining compressors their distinctive modern appearance.
At the heart of every DSD system lies a premium quality airend featuring KAESER’s SIGMA PROFILE rotors. Operating at low speed, KAESER’s airends are equipped with flow-optimised rotors for superior efficiency.

The innovative Electronic Thermal Management (ETM) system dynamically controls fluid temperature to provide reliable prevention of condensate accumulation. This enhances energy efficiency, for example, by enabling heat recovery to be precisely tailored to meet customers’ exact needs.

The internal SIGMA CONTROL 2 controller always ensures efficient control and monitoring of compressor operation. The large display and RFID reader provide easy communication and maximum security. Variable interfaces enable seamless networking capability, whilst the SD card slot makes updates quick and easy.

KAESER is currently the only compressed air systems provider to equip its compressors with super premium efficiency IE4 motors as standard, thereby ensuring maximum performance and energy efficiency.

The innovative Electronic Thermal Management (ETM) system dynamically controls fluid temperature to provide reliable prevention of condensate accumulation. This enhances energy efficiency, for example, by enabling heat recovery to be precisely tailored to meet customers’ exact needs.
Dependable condensate pre-separation

Integrated as standard, the KAESER axial centrifugal separator with electronic ECO-DRAIN condensate drain provides an exceptionally high degree of separation (>99%) with minimal pressure loss. Dependable and efficient condensate separation is therefore assured at all times, even under conditions with high ambient temperatures and humidity.

Energy-saving 1:1 direct drive

With 1:1 direct drive, the drive motor and airend, together with the coupling and coupling flange, form a compact durable unit that has zero drive losses.

Environmentally-friendly fluid filter

The eco-filter elements housed in the aluminium fluid filter enclosure are ‘metal-free’. They can therefore simply be disposed of thermally at the end of their service life.

Optimised inlet valve

The new flow-optimised design of the inlet valve helps minimise intake pressure losses and simplifies servicing.
Low operating temperature
A fan with speed-controlled motor is thermostat-regulated to generate precisely the volume of cooling air required for low operating temperatures. This significantly reduces the overall energy consumption of DSD packages.

Low compressed air temperature
Effective after-cooling helps maintain low compressed air discharge temperature. This, in combination with the centrifugal separator, removes large volumes of condensate which is then drawn off without energy loss via the electronically controlled ECO-DRAIN condensate drain. In turn, the burden on downstream treatment equipment is also reduced.

Coolers cleaned from the outside
Unlike internal heat exchangers, the externally facing coolers in all DSD packages are easily accessible and simple to clean. Operational reliability and availability are therefore enhanced, as contaminant build-up is easily spotted.

High residual thrust exhaust air
The integrated radial fans are considerably more efficient than axial fans and provide high residual thrust. This generally enables the warm exhaust air to be directly ducted away without the need for an auxiliary fan.

Clever cooling, significant savings
DSD series
Cooling air flow

KAESER's unique cooling air flow concept provides significant advantages compared to conventional systems: the air is drawn in via the cooler to the cooler cabinet and is directly exhausted upwards. Consequently, the inside of the unit remains untouched by the main cooling air flow and contaminant particles contained in the air collect on the air intake side of the cooler. Clogging is easily noticed and quickly cleaned off without the need for any dismantling work. Operational reliability is improved and maintenance requirement is significantly reduced.

How it works

The rotary screw airend (3) is driven by an electric motor (4). The fluid injected primarily for cooling purposes during the compression process is separated once again from the air in the fluid separator (5). The integrated fan ensures cooling of the compressor package and also provides sufficient flow of cooling air through the oil cooler and compressed air aftercooler (6 and 9).

The controller ensures that the compressor produces compressed air within the set pressure limits. Safety functions protect the compressor against failure of key systems by automatically shutting it down.

DSD series

<table>
<thead>
<tr>
<th>Number</th>
<th>Description</th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>Intake filter</td>
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<tr>
<td>2</td>
<td>Intake valve</td>
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<tr>
<td>3</td>
<td>SIGMA PROFILE airend</td>
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<tr>
<td>4</td>
<td>IE4 drive motor</td>
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<tr>
<td>5</td>
<td>Fluid separator tank</td>
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<tr>
<td>6</td>
<td>Compressed air aftercooler</td>
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<td>7</td>
<td>KAESER centrifugal separator</td>
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<tr>
<td>8</td>
<td>ECO-DRAIN condensate drain</td>
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<td>Fluid cooler</td>
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<td>Electronic Thermal Management</td>
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<tr>
<td>11</td>
<td>Eco fluid filter</td>
</tr>
<tr>
<td>12</td>
<td>Fluid cooler radial fan with variable speed control</td>
</tr>
<tr>
<td>13</td>
<td>Compressed air aftercooler radial fan</td>
</tr>
</tbody>
</table>
Excellent accessibility

Service doors open 180°
The wide-opening service doors allow excellent accessibility to all components for maximum ease of service. This speeds up service work, thereby reducing operating costs and increasing availability.

External lubrication
Electric motors must be lubricated while running. In DSD compressors, service staff can easily perform this task safely from the outside of the machine.

Oil separator cartridge replacement
The cartridge can be replaced easily from the top; removal of just one enclosure section on the top is required. The cartridge can also be changed from inside the package enclosure.

Easy replacement of maintenance parts
Just like the air filter which is changed from the front of the unit, all other maintenance parts are easily accessible. Thanks to the intake filter’s additional pre-separation filter matting, larger particles are captured and the service life of the filter element is significantly extended.
Conventional speed control
Efficient SFC variable speed control

Specific power (kW/m³/min)

Flow rate (m³/min)

Optimised specific power
The variable speed rotary screw compressor is the most heavily loaded piece of equipment in every compressor station. DSD-SFC models are therefore designed to provide maximum efficiency without running at extreme speeds. This saves energy, maximises service life and enhances reliability.

Precision pressure control
The volumetric flow rate can be adjusted within the control range according to pressure to suit actual compressed air demand. As a result, operating pressure is precisely maintained to within ±0.1 bar. This allows maximum pressure to be reduced which saves both energy and money.

Separate SFC control cabinet
The SFC (SIGMA FREQUENCY CONTROL) variable speed drive is housed in its own control cabinet to shield it from heat from the compressor. A separate fan keeps operating temperatures in the optimum range to ensure maximum performance and service life from the SFC unit.

EMC-certified
It goes without saying that the SFC control cabinet and SIGMA CONTROL 2 are tested and certified both as individual components and as a complete system to EMC directive EN 55011 for Class A1 industrial power supplies.
**With integrated refrigeration dryer**

**Intelligent cooling air flow**
The warmed cooling air from the refrigeration dryer is exhausted upwards out of the top of the system via an integrated exhaust air duct. This minimises the construction depth of the integrated refrigeration dryer.

**Reduced space requirement**
The refrigeration dryer in the new DSD-T packages provides a dependable supply of dry compressed air with a reduced space requirement of only 4.76 m² compared with the previous 5.73 m² (dotted line).

**Comfortable refrigeration dryer operation**
A KAESER axial centrifugal separator fitted with an electronic ECO-DRAIN condensate drain installed upstream from the refrigeration dryer ensures that condensate is reliably pre-separated and drained, even when ambient temperatures and humidity are high.

**Minimal refrigerant requirement**
The refrigeration dryers in KAESER’s new DSD-T packages require approximately a third less refrigerant than conventional dryers. This not only saves costs, but is also significantly more environmentally compatible.
Two stainless-steel plate heat exchangers soldered with copper plates provide excellent heat transmission thanks to the plate corrugation with a high cooling capacity. The right choice for applications with clean compressor cooling water.

In addition they are seawater-proof, are suitable for compressors used in shipping operations and operate with exceptionally low pressure losses.

With plate heat exchangers of adequate cooling capacity, shell and tube heat exchangers made of copper-nickel alloy (CuNi10Fe) are less susceptible to contamination, are more robust and can be mechanically cleaned. The cooler inserts are also very easy to change.
Heat recovery

Cost-effective heating

Up to 96% usable for heat

Heat recovery a win

Amazingly, 100% of the electrical drive energy input to a compressor is converted into heat energy. From that, up to 96% is available for heat recovery purposes. Use this potential to your advantage!

Space heating with warm exhaust air

It’s heating made easy: thanks to the high residual thrust radial fan, exhaust (warm) air can be easily ducted away to spaces that require heating. This simple process is thermostatically controlled.

Process, heating and service water

Hot water, up to 70 °C, can be produced from reusable compressor heat via PWT heat exchanger systems. Please contact KAESER regarding higher temperature requirements.

Clean hot water

If no other water circuit is interconnected, special fail-safe heat exchangers meet the highest demands for the purity of the water being warmed, as is the case with cleaning water in the food industry for example.

Savings calculation for warm air heat recovery in terms of fuel oil (DSG 205)

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
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</thead>
<tbody>
<tr>
<td>Maximum available heat capacity</td>
<td>120 kW</td>
</tr>
<tr>
<td>Fuel value per litre of fuel oil</td>
<td>9.861 kWh/l</td>
</tr>
<tr>
<td>Fuel oil heating efficiency</td>
<td>0.9</td>
</tr>
<tr>
<td>Price per litre of fuel oil</td>
<td>0.60 €/l</td>
</tr>
</tbody>
</table>

Cost saving: $120 kW x 3000 h x 0.60 €/l x 0.9 x 9.861 kWh/l = €16,226 per year

Further information regarding heat recovery:
Dual Thermal Management

DSD packages with integrated heat recovery are equipped with two electromotive temperature control valves (ETM), one for the heat recovery system and one for the fluid cooler.

Flexible temperature

The SIGMA CONTROL 2 controller enables precision setting of the required airend discharge temperature of the compressed air needed in order to achieve the desired water discharge temperature from the heat recovery system.

Save energy with the SIGMA CONTROL 2

If all of the heat energy is drawn-off by the heat recovery system, then the SIGMA CONTROL 2 recognises that cooling is no longer required on the package cooler and, as a result, the fan on the fluid cooler is shut off. This achieves further energy savings.

Winter ON – Summer OFF

If no heat recovery is required, such as in the summer months for example, this can be simply deactivated using the SIGMA CONTROL 2: under ETM control, the package immediately starts to operate once again at maximum energy efficiency with lowest possible airend temperature.
Equipment

**Complete unit**
Ready for operation, fully automatic, silenced, vibration damped, all panels powder coated. Can be used in ambient temperatures up to +45 °C. Service-friendly design: bearings for drive and fan motors can be lubricated externally.

**Airend**
Genuine KAESER single-stage rotary screw airend with energy-saving SIGMA PROFILE rotors and cooling fluid injection for optimised rotor cooling. 1:1 direct drive.

**Fluid and air flow**
Dry air filter with pre-separation, inlet silencer, pneumatic inlet and venting valve, cooling fluid reservoir with three-stage separation system; pressure relief valve, minimum pressure check valve. Electronic Thermal Management (ETM) and eco fluid filter in cooling circuit. Fluid and compressed air aftercooler (air-cooled as standard); two fan motors (one with variable speed control); KAESER centrifugal separator with electronically controlled condensate drain (high efficiency and zero pressure loss); stainless steel pipework and centrifugal separator.

**Water-cooled version**
Fluid and compressed air aftercooler implemented as water-cooled plate or optionally available tube-type heat exchanger. Water circulation loop made from stainless steel.

**Optimised separator system**
The combination of flow-optimised pre-separation and special separator cartridges results in minimal remaining fluid content of < 2 mg/m³ in the compressed air. This separator system requires less maintenance.

**Heat recovery (option)**
Optionally available with integrated fluid-water plate-type heat exchanger and equipped with additional thermostatic valve for fluid; exterior connections, additional ETM valve.

**Electrical components**
Premium efficiency IE4 drive motors with three Pt100 coil temperature sensors for motor monitoring, IP 54 control cabinet, automatic star-delta protection combination, overload relay and control transformer. Frequency converter for drive motor with SFC version.

**SIGMA CONTROL 2**
“Traffic light” LED indicators show operational status at a glance, plain text display. 30 selectable languages, soft-touch keys with icons, fully automated monitoring and control. Selection of Dual, Quadro, Vario, Dynamic and continuous control as standard. Interfaces: Ethernet; additional optional communication modules for: Profibus DP, Modbus, Profinet, and Devicenet. SD-card slot for data-logging and updates; RFID reader, web server.

**Efficient dynamic control**
The dynamic control feature calculates run-on times based on the measured motor winding temperature. This reduces idling times and energy consumption. Additional control options are stored in the SIGMA CONTROL 2 and can be called up as required.

**SIGMA AIR MANAGER 4.0**
The further-refined adaptive 3-D^®max Control predictively calculates and compares various operating scenarios and selects the most efficient to suit the compressed air application’s specific needs.

The SIGMA AIR MANAGER 4.0 therefore automatically optimally adjusts flow rates and compressor energy consumption in response to current compressed air demand. This powerful feature is made possible by the integrated industrial PC with multi-core processor in combination with the adaptive 3-D^®max Control. Furthermore, the SIGMA NETWORK bus converters (SBC) provide a host of possibilities to enable the system to be individually tailored to meet exact user requirements. The SBC can be equipped with digital and analogue input and output modules, as well as with SIGMA NETWORK ports, to enable seamless display of flow rate, pressure dew point, power or alarm message information.

Amongst other key features, the SIGMA AIR MANAGER 4.0 provides long-term data storage capability for reporting, controlling and audits, as well as for energy management tasks as per ISO 50001.

(See image to the right; excerpt from the SIGMA AIR MANAGER 4.0 brochure)
### Technical specifications

#### Standard version

<table>
<thead>
<tr>
<th>Model</th>
<th>Working pressure</th>
<th>Flow rate *) overall</th>
<th>Max. working pressure</th>
<th>Nominal motor power</th>
<th>Dimensions W x D x H</th>
<th>Compressed air connection</th>
<th>Sound pressure level **)</th>
<th>Mass</th>
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#### SFC - Version with variable speed drive

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<th>Working pressure</th>
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#### T - Version with integrated refrigeration dryer (R-134a refrigerant)

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#### T SFC - Version with variable speed drive and integrated refrigeration dryer

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</table>

*) Flow rate: complete system per ISO 1217: 2009 Annex C. Absolute inlet pressure 1 bar (a), cooling and air inlet temperature 20 °C

**) Sound pressure level as per ISO 2151 and basic standard ISO 9614-2. Reference: ± 3 dB (A)
The world is our home

As one of the world’s largest compressed air systems providers and compressor manufacturers, KAESER KOMPRESSOREN is represented throughout the world by a comprehensive network of branches, subsidiary companies and authorised partners.

With innovative products and services, KAESER KOMPRESSOREN’s experienced consultants and engineers help customers to enhance their competitive edge by working in close partnership to develop progressive system concepts that continuously push the boundaries of performance and compressed air efficiency. Moreover, the decades of knowledge and expertise from this industry-leading system provider are made available to each and every customer via the KAESER group’s global computer network.

These advantages, coupled with KAESER’s worldwide service organisation, ensure that every product operates at the peak of its performance at all times and provides maximum availability.

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